





#### Introduction

The Helicopter Maintenance Trainer is a freestanding helicopter trainer enabling students to carry out practical trainingbyperformingstandardmaintenanceprocedures associated with rotary wing aircraft. There are a multitude of systems which the students can carry out functional testing, fault diagnosis and remove/install procedures.

The Helicopter Maintenance Trainer uses an optimum mix of high-fidelity replica and real aircraft components installed in a refurbished airframe representative of a generic rotary wing aircraft. The equipment enhances the training given by allowing the instructor to demonstrate at ground level, operation of systems e.g. cockpit layout, instrumentation, Gas Turbine Engine remove and install, flying controls etc. thereby underpinning the students' knowledge of these systems.





www.pennantplc.com

Contact: sales@pennantplc.co.uk





#### **Key Features**

- Airframe structure with easily visible cockpit area;
- Gas Turbine Engine;
- Main Rotor and Tail Rotor Transmission;
- Rotors flight control system, with collective, cyclic and yaw channels visible during operation;
- Hydraulic power supply providing flight control via hydraulic assisted servo actuators;
- Electrical supplies;
- Generic glass cockpit featuring electronic flight instrument display;
- Replicated stand by analogue flight instruments;
- Students perform practical tasks using aircraft manuals, standard tools and test equipment;
- Instructor operating station provides overall control, monitors activity and input of faults during simulated engine and rotor start training tasks;
- Includes Ground Support Equipment and Specialist tools.





## **Aviation Regulations Alignment**

EASA/EMAR PT 66	FAA	CITY & GUILDS	CASA MEA UNITS	
Module 6 Materials & hardware	ATA 05 Periodic Inspections	2 Certificate in Aircraft Maintenance (Military Aircraft) Units 104, 105, 106  2675-02, 23 Level 2 Diploma in Aircraft Engineering: Unit 003, 102  2675-03 Level 3 Diploma in Aircraft Maintenance (Military/ Civil) Aircraft Mechanical/ Avionics: Units 202, 204, 205, 206, 210, 216, 217  2675-05 Level 3 Diploma in Aircraft Maintenance (Civil Aircraft Maintenance (Civil Aircraft Mechanical): Units 204, 205, 206, 216 & 217	<b>Common core units</b> MEA103, 107, 118, 151, 155 & 157	
Module 7 Maintenance practices	ATA 07 Lifting & shoring ATA 09 Towing and		Units 104, 105, 106  WEA202 Remove and install basic a electrical system components  MEA203 Remove and install advance.	MEA202 Remove and install basic aircraft electrical system components
Module 10 Aviation legislation	Taxiing  ATA 12 Servicing Routine			MEA203 Remove and install advanced aircraft electrical system components
Module 11 Aeroplane, aerodynamics, structures	Maintenance  ATA 24 Electrical power		MEA206 Remove and install aircraft basic radio communication and navigation system	
and systems  Module 12 Helicopter aerodynamics, structures	ATA 25 Equipment / Furnishings		Civil) Aircraft Mechanical/ Avionics: Units 202, 204, 205,  MEA210 Inspect, te	MEA210 Inspect, test and troubleshoot basic aircraft electrical systems and components
and systems  Module 13 Aircraft	ATA 28 Fuel		MEA223 Inspect aircraft electrical systems and components	
aerodynamics, structures and systems  Module 14 Propulsion	ATA 43 Tactical		MEA227 Test and troubleshoot aircraft electrical systems and components	
systems	Communications  ATA 52 Doors	<b>4608-50</b> Level 2 Diploma	MEA301 Perform aircraft flight servicing	
Module 15 Gas turbine engine	ATA 62 Main Rotor(s) ATA 63 Main Rotor	in Aerospace and Aviation Engineering (Military Foundation Competence): Units 201, 202, 203 & 240, 258, 266 & 267 4608-60 Level 3 Diploma in Aviation Maintenance (Military Development Competence) Core Units 301, 302, 304 455 Plus – 357, 360, 368, 379, 381, 385, 386, 389, 390, 391, 392 & 395	MEA304 Remove and install non- pressurised aircraft structural and non- structural components	
	drive(s)  ATA 64 Tail rotor		MEA306 Remove and install engines and engine system components	
	ATA 65 Tail rotor drive ATA 67 Rotors flight		<b>4608-60</b> Level 3 Diploma in Aviation Maintenance (Military MEA308 Remove and install rotary wing return and flight central system company.	MEA308 Remove and install rotary wing rotor and flight control system components
	control  ATA 70 Standard practices - Engine		MEA316 Inspect, test and troubleshoot rotary wing rotor and control systems and components	
	ATA 71 Power plant ATA 77 Engine Indicating		MEA319 Inspect gas turbine engine systems and components	
	AIA // Engine mulcating		MEA330 Maintain aircraft non-primary structural removable components or parts and internal fittings	
			MEA346 Perform scheduled line maintenance activities on gas turbine engine rotary wing aircraft	
			MEA352 Maintain basic rotary wing aircraft systems	
			MEA398 Remove and install aircraft hydro-mechanical and landing gear system components	



#### **Physical Specifications**

PARTICULAR	VALUE	UNIT	
AIRFRAME			
Length	12000	mm	
Width	2100 Note 1	mm	
Height	3200	mm	
Weight	1000	Kg	
INSTRUCTOR OPERATING STATION			
Length	1650	mm	
Width	1028	mm	
Height	1594	mm	
Weight	230	Kg	
Note 1: Main airframe, not including blades or access staging (10500mm rotor disc diameter)			

### **Supplied Documentation**

**Operational Manual** 

Maintenance Manual

**Student Manual (Technical Publications)** 





# **Supported Training**

SYSTEM	PRACTICAL TASK	SIMULATED FAULTS
(00) AIR VEHICLE GENERAL	Inspect Flying Control System.	No Faults
(07) LIFTING, SHORING, RECOVERING & TRANSPORTING	1. Jack Aircraft.	No Faults
(09) TOWING AND TAXIING	1. Ground handling equipment Remove and Install.	No Faults
(12) SERVICING	<ol> <li>Zonal Inspections (Zone 1);</li> <li>Defuel Aircraft (Simulated);</li> <li>Zonal Inspections (Zone 2);</li> <li>Refuel Aircraft (Simulated);</li> <li>Zonal Inspections (Zone 3);</li> <li>Hydraulic Ground Power Unit connect / disconnect;</li> <li>Hydraulic system replenishment;</li> <li>Zonal Inspections (Zone 4);</li> <li>Zonal Inspections (Zone 5).</li> </ol>	No Faults
(24) ELECTRICAL POWER	<ol> <li>Battery Remove and Install;</li> <li>External ground power connect / disconnect (Simulated);</li> <li>Alternator Remove and Install;</li> <li>Starter generator Remove and Install.</li> </ol>	<ol> <li>Battery contactor, relay not energised;</li> <li>Generator failure, no output voltage;</li> <li>Alternator failure, no voltage output</li> </ol>
(25) EQUIPMENT AND FURNISHINGS	<ol> <li>Pilot seat Remove and Install;</li> <li>Heating duct and cover Remove and Install;</li> </ol>	No Faults







# **Supported Training**

SYSTEM	PRACTICAL TASK	SIMULATED FAULTS
(27) FLIGHT CONTROLS	1. Tail Rotor servo Remove and Install.	No Faults
(28) FUEL	<ol> <li>Fuel Pump Remove and Install;</li> <li>Fuel cut off valve control Remove and Install;</li> <li>Fuel filter baffle Remove and Install;</li> <li>Fuel filter element Remove and Install.</li> </ol>	<ol> <li>Boost pump failure;</li> <li>Partial filter blockage;</li> <li>Complete filter blockage, bypass valve operated</li> </ol>
(29) HYDRAULIC POWER	<ol> <li>Tail Rotor controls adjust;</li> <li>Basic rigging check.</li> </ol>	Hydraulic pump fails to operate
(43) TACTICAL COMMUNICATIONS	ARC 340 homer aerials Remove and Install.	No Faults
(52) DOORS	<ol> <li>Cabin door Remove and Install;</li> <li>Main Rotor Gearbox Cowling Remove and Install;</li> <li>Engine cowling Remove and Install.</li> </ol>	No Faults
(62) MAIN ROTORS	<ol> <li>Main rotor blade examination;</li> <li>Main rotor blade Remove and Install;</li> <li>Damper Remove and Install;</li> <li>Main Rotor Head examination;</li> <li>Main Rotor Head Remove and Install;</li> <li>Pitch Change Link Remove and Install;</li> <li>Non-rotating scissor check Torque.</li> </ol>	No Faults
(63) MAIN ROTOR DRIVES	<ol> <li>Clutch and freewheel assembly Remove and Install;</li> <li>Main Rotor Gearbox examination;</li> <li>Torque transmitter Remove and Install;</li> <li>Main Rotor Gearbox Remove and Install;</li> <li>Main Rotor Gearbox and Main Rotor Head Remove and Install;</li> <li>Magnetic Plug inspection;</li> <li>Rotor brake adjustment;</li> <li>Rotor brake examination.</li> </ol>	<ol> <li>Torque liaison sensor Detection Failure;</li> <li>Clutch Failure</li> </ol>
(64) TAIL ROTOR	<ol> <li>Tail Rotor Head Remove and Install;</li> <li>Tail Rotor Gearbox Remove and Install;</li> <li>Tail Rotor Head and gearbox examination;</li> <li>Tail Rotor Head Remove and Install.</li> </ol>	No Faults
(65) TAIL ROTOR DRIVE	<ol> <li>Tail Rotor Drives and Intermediate Gearbox Examination;</li> <li>Inclined drive shaft Remove and Install;</li> <li>Horizontal drive shaft Remove and Install;</li> <li>Connecting shaft Remove and Install;</li> <li>Intermediate gearbox Remove and Install.</li> </ol>	No Faults
(67) ROTORS FLIGHT CONTROL	<ol> <li>Tail Rotor controls adjust;</li> <li>Basic rigging check.</li> </ol>	No Faults
(70) STANDARD PRACTICES - ENGINE	1. Engine Remove and Install.	No Faults
(71) POWER PLANT	1. Ground Run (Simulated).	No Faults



### **Optional Accessories**

Spares Kit

## **Ordering Information**

99310-000-0001A	Basic Maintenance Helicopter Trainer
99310-3021	Spares Kit











